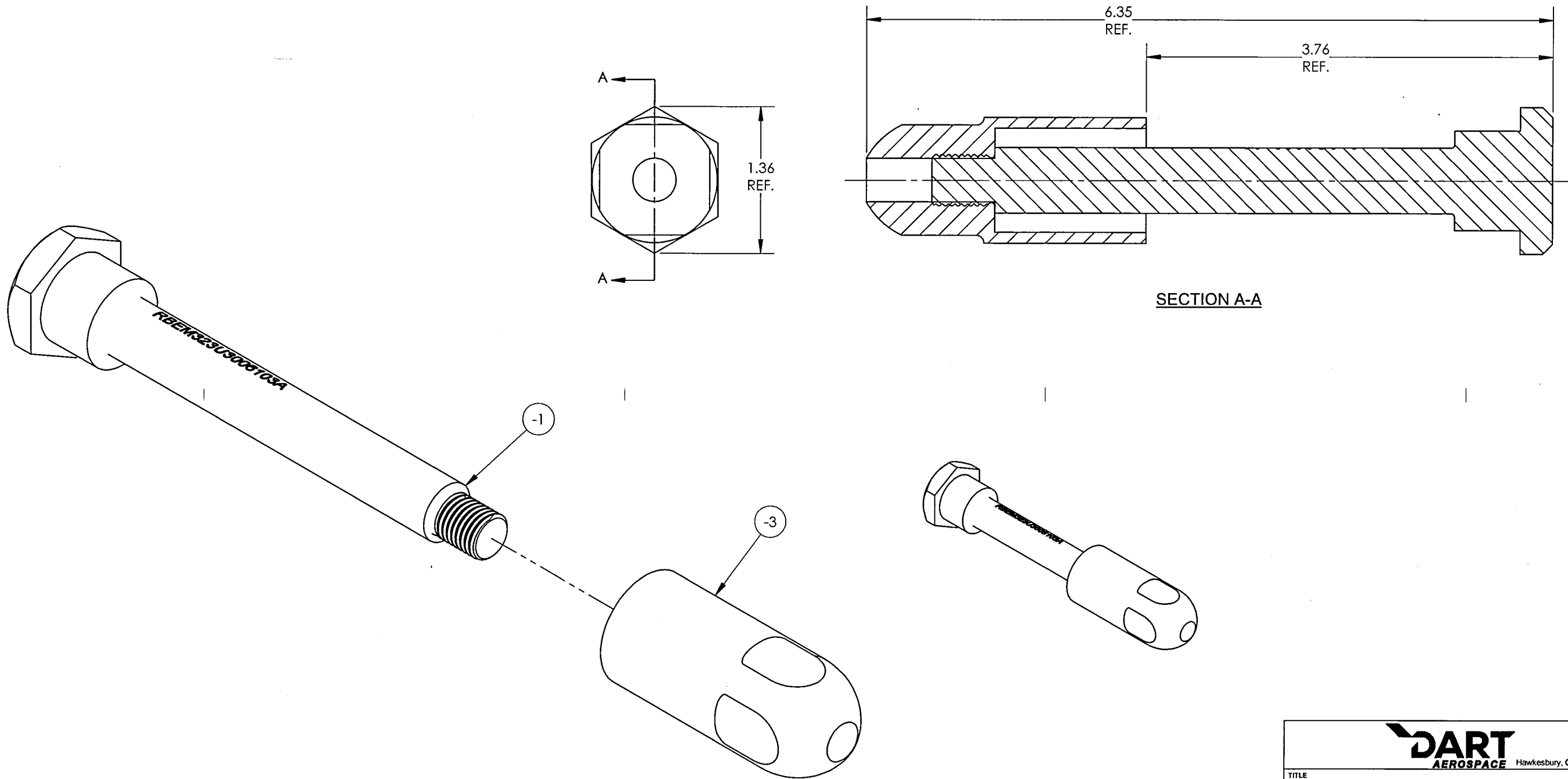


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBEM323U3006103A-1	BOLT	2
-3	1	RBEM323U3006103A-3	END	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASE FOR PRODUCTION	-	3/7/2017	DPD	JAG
B	TEMPLATE UPDATED, -1&-3 MATERIAL CHANGED FROM 303SS TO 17-4 PH	17-712	17.10.18	VM	WM



RBEM323U3006103A TOOL A

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) PART OF THE KIT RBEM323U3006103

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada			
TITLE <b>TOOL A</b>			
DWG NO. <b>RBEM323U3006103A</b>			REV <b>B</b>
DESIGN BY:	VM 10/17/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 10/23/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 10/23/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/03/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/23/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
SHEET 1 OF 3			
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8 7 6 5 4 3 2 1

D

C

B

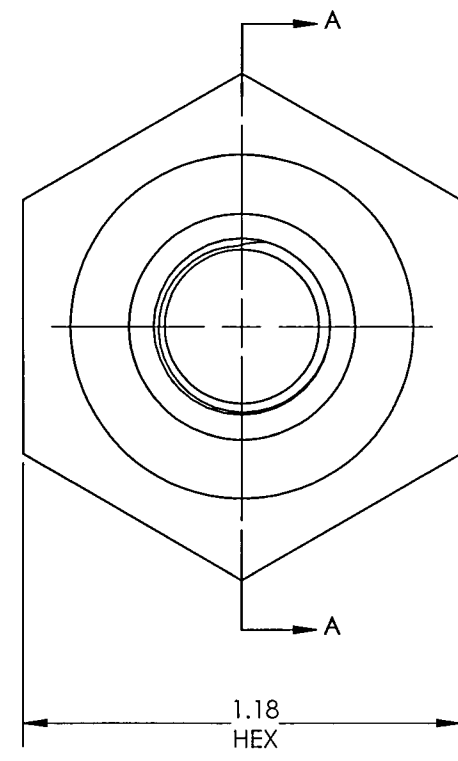
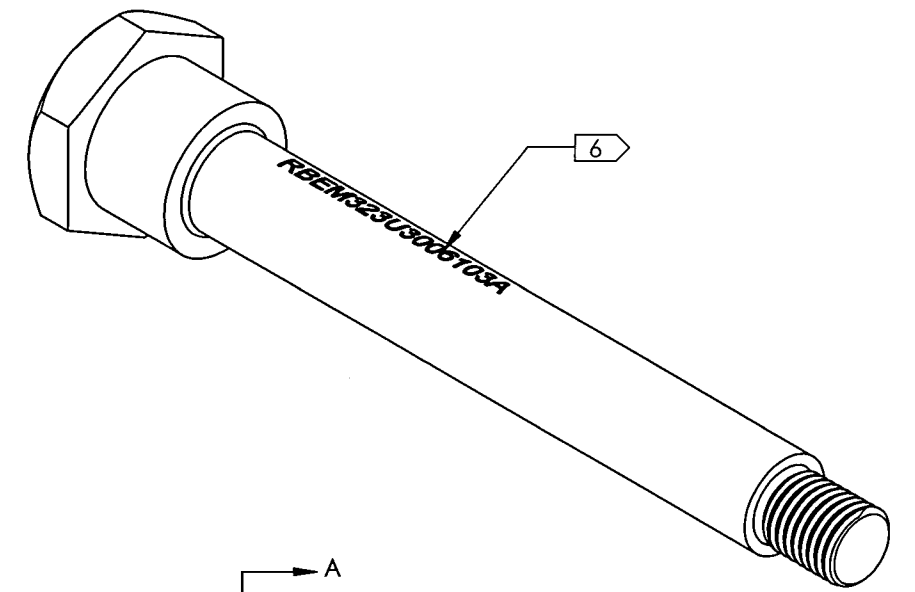
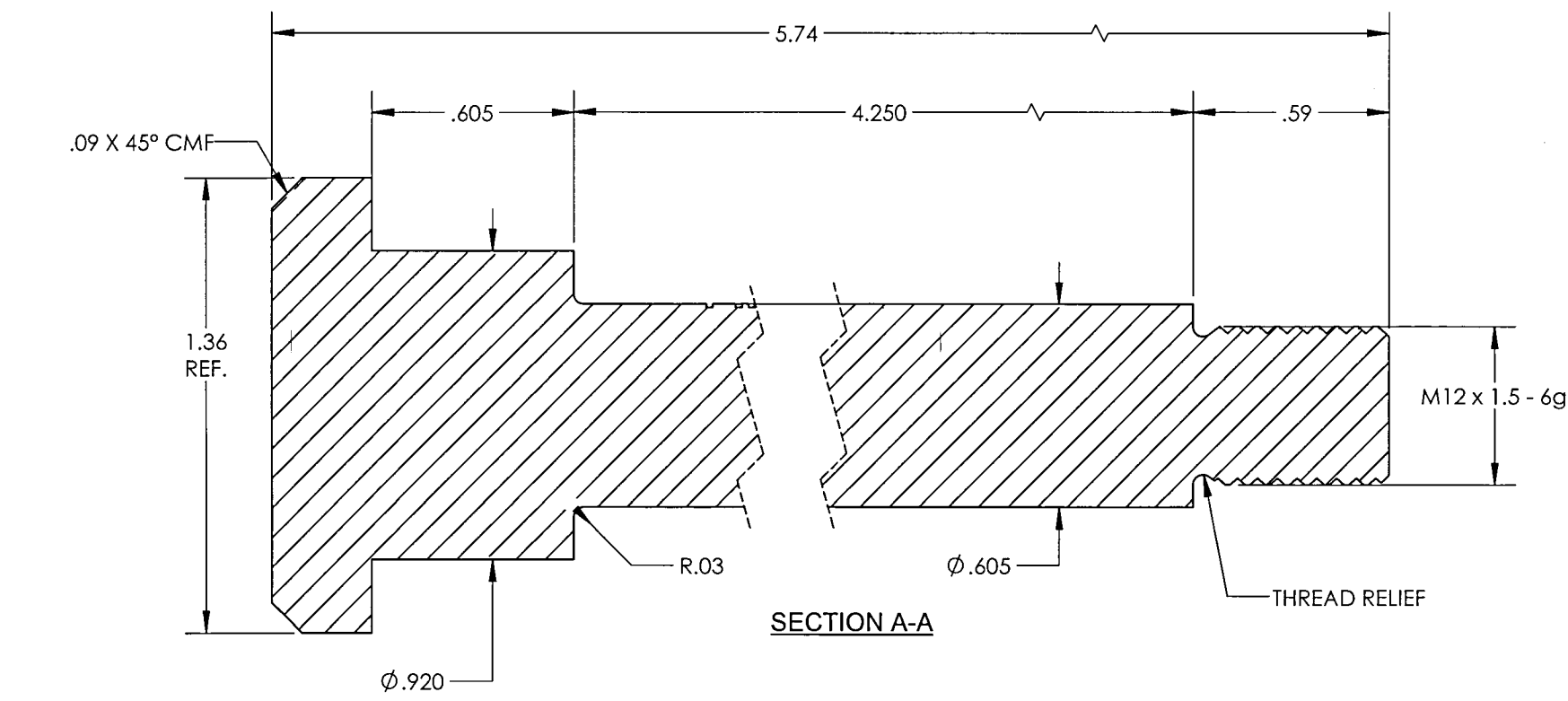
A

D

C

B

A

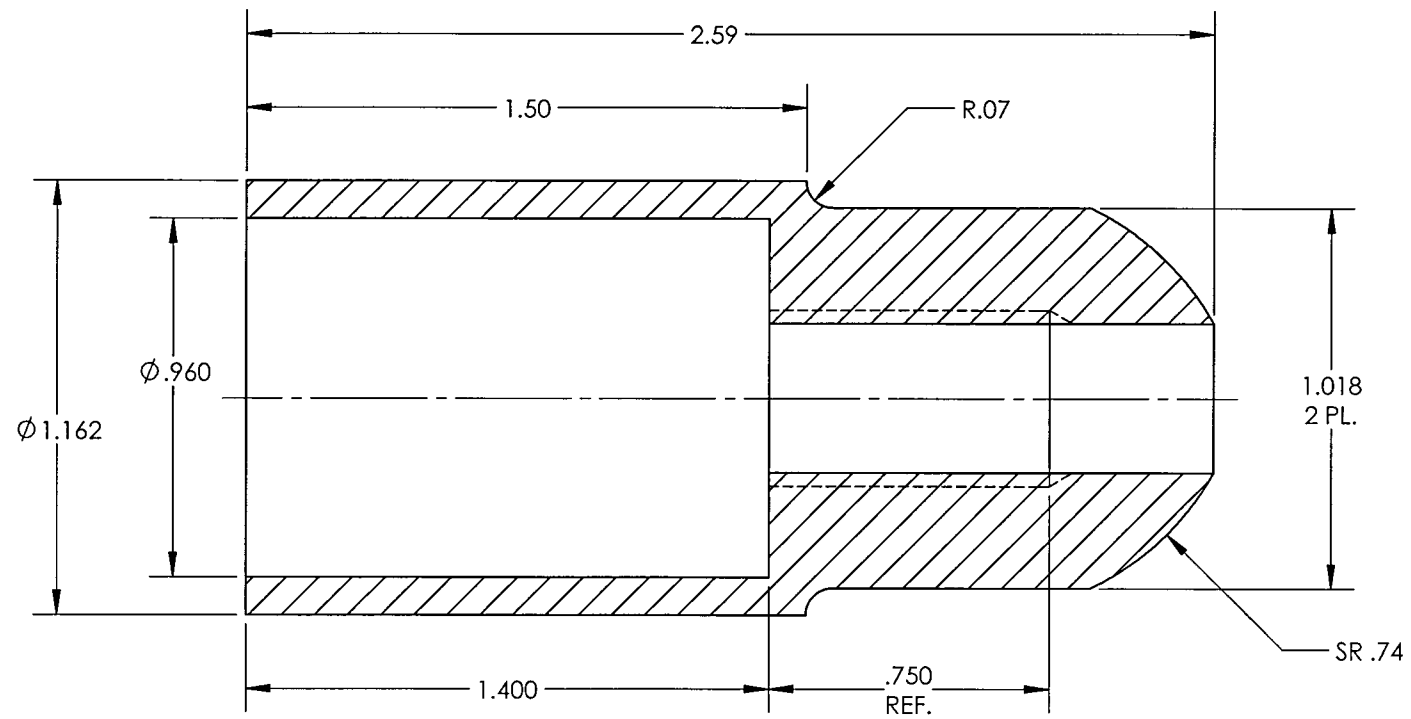
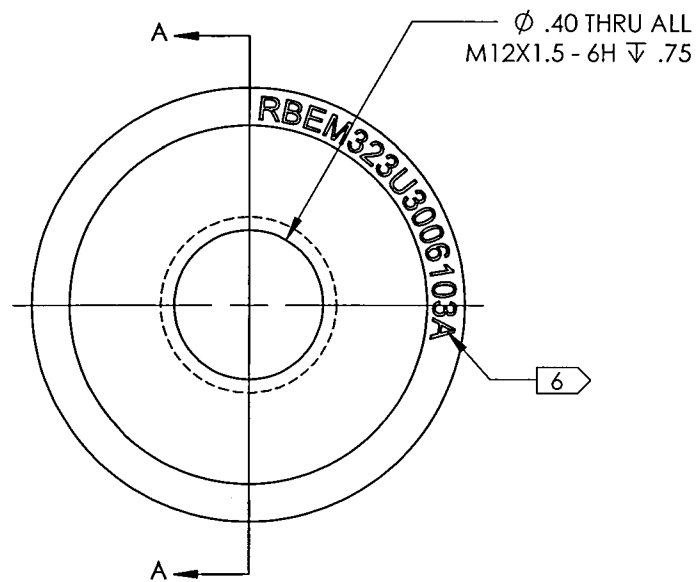


RBEM323U3006103A-1 BOLT

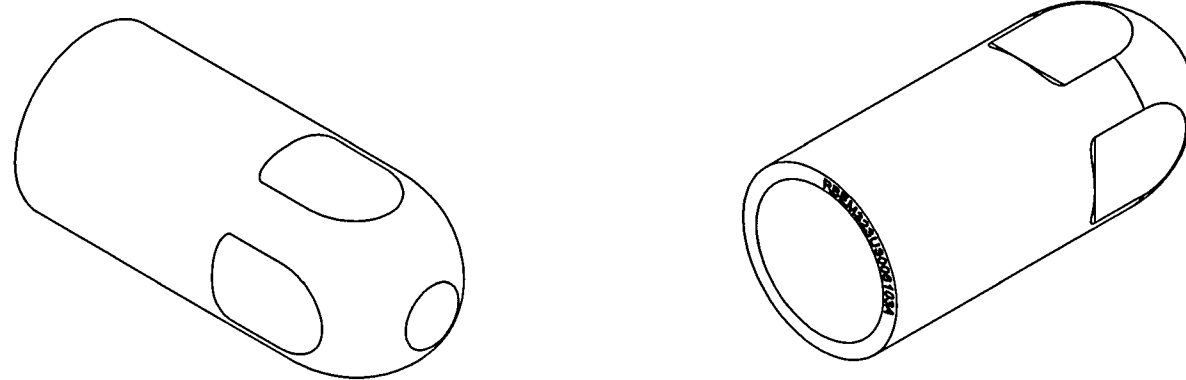
- NOTES:
- 1) MATERIAL: 17-4 PH SS
  - 2) HEAT TREAT: H900 / 45 Rc
  - 3) FINISH: PASSIVATE
  - 4) SPEC: QQ-P-35C TYPE II
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: MACHINE ENGRAVE "RBEM323U3006103A", ARIAL REGULAR, 1/8" HEIGHT, 0.010" DEPTH

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada			
TITLE <b>BOLT</b>			
DWG NO. <b>RBEM323U3006103A-1</b>			REV <b>B</b>
DESIGN BY:	VM 10/18/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 10/23/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 10/23/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/03/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/23/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.599 LBS
		SHEET 2 OF 3	
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8 7 6 5 4 3 2 1



SECTION A-A



RBEM323U3006103A-3 END

NOTES:

- 1) MATERIAL: 17-4 PH SS
- 2) HEAT TREAT: H900 / 45 Rc
- 3) FINISH: PASSIVATE
- 4) SPEC: QQ-P-35C TYPE II
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE "RBEM323U3006103A", ARIAL REGULAR, 1/16" HEIGHT, 0.010" DEPTH



TITLE		
END		
DWG NO.		REV
RBEM323U3006103A-3		B
DESIGN BY:	VM 10/18/2017	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 10/23/2017	
CHECKED:	SAC 10/23/2017	
MFG. APPR:	DD 11/01/2017	
APPROVED:	WM 11/03/2017	
DATE:	10/23/2017	
SCALE:	NTS	WEIGHT: 0.377 LBS
		SHEET 3 OF 3

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